

4325

BOLTARON

**4325 FM4910
Clear CPVC**

GENERAL INFORMATION

Boltaron 4325 is a transparent, corrosion resistant CPVC sheet with a smooth polished surface on both sides. Boltaron 4325 is suitable for thermoforming and meets FM Global Cleanroom Materials flammability test protocol (Class 4910).

AVAILABILITY

Standard Color: Blue/Gray Tint (9043)
Gauges: .125 to .500"
Width: 48"
Length: 96"
Custom Sizes: Upon request
Standard Texture: Smooth Polished (Both Sides)
Poly Masking: Standard (Both Sides)

SUGGESTED APPLICATIONS

Semiconductor Cleanroom Equipment
Machined Parts
Thermoformed Parts

Typical Physical Properties

Property	Test Method	Typical Values
Mechanical		
Specific Gravity	ASTM D-792	1.47
Tensile Strength (PSI)	ASTM D-638	9.0x10 ³
Elongation \square		
Yield (%)	ASTM D-638	3.76
Modulus of Elasticity (PSI)	ASTM D-638	4.8x10 ⁵
Flexural Strength (PSI)	ASTM D-790	1.5x10 ⁴
Flexural Modulus (PSI)	ASTM D-790	4.5x10 ⁵
Izod Impact (Ft. lbs./in. of notch)	ASTM D-256	.5
Hardness Rockwell R	ASTM D-785	122
Thermal		
Vicat Softening Point (°C)	ASTM D-1525	95.5
Heat Deflection (°F) 264 PSI (annealed)	ASTM D-648	177.1
Heat Deflection (°F) 264 PSI (unannealed)	ASTM D-648	165.9
Flammability & Smoke		
FM Global	FM4910	Approved

LIMITATION OF WARRANTY

The application suggestions, specifications and other data described here are based upon experience and information that is believed, by BPP to be reliable. However, BPP makes no express or implied warranty that BOLTARON 4325 will perform in accordance with such specifications in any particular circumstance. Therefore, ALL EXPRESS OR IMPLIED WARRANTIES IN CONNECTION WITH BOLTARON 4325, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED. The prospective user should determine the suitability of BOLTARON 4325 and the application suggestions before actual application.

One General Street, Newcomerstown, OH 43832
P 800.342.7444 F 740.498.5448 E info@boltaron.com
www.boltaron.com