

# 4225

## FM4910 CPVC

Boltaron 4225 is a bright white, CPVC sheet with a smooth polished surface on both sides. Boltaron 4225 is suitable for thermoforming and meets FM Global Cleanroom Materials flammability test protocol (Class 4910).

### AVAILABILITY

**Standard Colors:**

Bright White (1776)

**Gauges:** .250 to 1.00 in.

**Width:** 48 in.

**Length:** 96"

**Custom Sizes:** Upon request

**Standard Texture:**

Smooth Polished (Both Sides)

**Poly Masking:**

Standard (Both Sides)

### SUGGESTED APPLICATIONS

Semiconductor Cleanroom Equipment, Machined Parts, Thermoformed Parts

### TYPICAL PHYSICAL PROPERTIES

PROPERTY	TEST METHOD	TYPICAL VALUES
<b>MECHANICAL</b>		
Specific Gravity	ASTM D-792	1.462
Tensile strength (PSI)	ASTM D-638	7,360
Modulus of Elasticity (PSI)	ASTM D-638	3.9 x 10 <sup>5</sup>
Flexural Strength (PSI)	ASTM D-790	12,000
Flexural Modulus (PSI)	ASTM D-790	3.8 x 10 <sup>5</sup>
Izod Impact (Ft. lbs./in. of notch)	ASTM D-256	>2
Hardness Rockwell R	ASTM D-785	117
Compression Strength (PSI)	ASTM D-695	10,544
Compression Modulus (PSI)	ASTM D-732	3.28 x 10 <sup>5</sup>
Water Absorption 24 hrs. (%)	ASTM D-570	0.07
<b>THERMAL</b>		
Heat Deflection (°F) 264 PSI (annealed)	ASTM D-648	205
Thermal Expansion (in/in°C)	ASTM D-696	6.3 x 10 <sup>-5</sup>
<b>ELECTRICAL</b>		
Dielectric Strength (Volts/Mil.)	ASTM D-149	1,518
Dielectric Constant (10KHz)	ASTM D-150	2.973
(100KHz)	ASTM D-150	2.913
(1MHz)	ASTM D-150	2.845
Dielectric Dissipative (10KHz)	ASTM D-150	0.012
(100KHz)	ASTM D-150	0.015
(1MHz)	ASTM D-150	0.017
<b>FLAMMABILITY</b>		
FM Global	FM4910	Approved

**LIMITATION OF WARRANTY**

The application suggestions, specifications and other data described here are based upon experience and information that is believed, by BOLTARON Inc., to be reliable. However, BOLTARON Inc. makes no express or implied warranty that BOLTARON 4225 will perform in accordance with such specifications in any particular circumstance. Therefore, ALL EXPRESS OR IMPLIED WARRANTIES IN CONNECTION WITH BOLTARON 4225, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED. The prospective user should determine the suitability of BOLTARON 4225 and the application suggestions before actual application.



BOLTARON Inc.  
1 General Street  
Newcomerstown, Ohio 43832 USA  
1 800 342 7444 | [info@boltaron.com](mailto:info@boltaron.com) | [www.boltaron.com](http://www.boltaron.com)