Boltaron® 8830

SOFT TOUCH, FLEXIBLE FIRE RATED SHEET

8 0 0 0 0 S E R I E S

PERFORMANCE DETAILS

FAR RATINGS

FAR 25.853(a)(i) (Flammability)(Vertical burn, 60 sec) Pass FAR 25.853(a)(ii) (Flammability)(Vertical burn, 60 sec) Pass

PROPERTIES

Specific Gravity (ASTM D792)1.3Hardness Shore A (ASTM 2240)85Abrasion Resistance (grams lost) (ASTM D4060)0.0046Moisture Absorbtion (% increase in weight) (ASTM D570)0.03Tensile Elongation (%) (ASTM D638)306

QUALITY CHARACTERISTICS

Soft touch surface

Uniform high quality appearance

Wall thickness integrity in deep draw forming

Full range of colors, widest range of textures

Lot-to-lot color consistency

USES

Bull noses, gap covers, moldings, sidewall and kick panels, seat parts, arm rests, components that require a soft touch for passenger comfort

SHEET SIZES

 Lengths
 to 120 in (3,048 mm)

 Widths
 to 60 in (1,524 mm)

Gaugesfrom 0.028 to 0.250 in (.71 to 6.35 mm)CustomBlank sizes, gauges on request

THERMOFORMING PARAMETERS

Mold Shrinkage 0.5 - 0.7%

Forming Temperature 335 - 370 °F (168 - 188 °C)

Typical Heater Settings (Top) 30 - 50%

Typical Heater Settings (Bottom) 50 - 70%

Drying Not required

DESIGN OPTIONS

Colors Unlimited

Textures Wide range available





^{*} All tests at 73°F (23°C) in dry conditions unless otherwise noted.