

# Boltaron® 9815 with a Metallic Effect

FAR RATED HIGH IMPACT METALLIC FINISH SHEETS

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S E R I E S

## PERFORMANCE DETAILS

### FAR RATINGS

FAR 25.853(a)(i)	(Flammability) (Vertical burn, 60 sec) Pass
FAR 25.853(a)(ii)	(Flammability) (Vertical burn, 12 sec) Pass
FAR 25.853(d)(Part IV)	(OSU Heat Release) (Peak - HRR, kW/m <65) (2 Min - HRR, kW/m <sup>2</sup> <65)
FAR 25.853(d)(Part V)	(NBS Smoke) (Ds Max <200)

### PROPERTIES

<b>Specific Gravity</b> (ASTM D792)	1.574
<b>Tensile Strength</b> (ASTM D638)	5,500 psi (38 MPa)
<b>Flexural Strength</b> (ASTM D790)	8,700 psi (60 MPa)
<b>Flexural Modulus</b> (ASTM D790)	410,000 psi (2,827 MPa)
<b>Izod Impact (notched) @ 73°F (23°C)</b> (ASTM D256)	5.0 ft-lb/in (265 J/m)
<b>Hardness Rockwell</b> (ASTM D785)	107
<b>Heat Deflection Annealed</b> (ASTM D648)	197 °F @ 264 psi (91.7 °C @ 1.8 MPa)
<b>Thermal Expansion</b> (ASTM D696)	1.67 x 10 <sup>-5</sup> /°F (3 x 10 <sup>-5</sup> /°C)

\* Independent lab tests. All tests at 73 °F (23 °C) in dry conditions unless otherwise noted.

### QUALITY CHARACTERISTICS

- Deeper, richer, more durable metallic finish
- Outstanding impact and scratch resistance
- Uniform high quality appearance
- Wall thickness integrity in deep draw forming
- Custom textures and colors,
- Lot-to-lot texture and color consistency

### USES

Instrument panel housings, class dividers, bulkhead laminates, galley and lavatory components, bull noses, gap covers, moldings, sidewall and kick panels, window reveals, seat parts, backs, arm rests, tray tables, passenger service units (PSUs), light housings, video monitor shrouds, life vest shrouds, air ducts

### SHEET SIZES

<b>Lengths</b>	99 or 122 in (2,514 or 3,099 mm)
<b>Widths</b>	up to 50 in (1,270 mm)
<b>Gauges</b>	from 0.040 to 0.250 in (1.02 to 6.35 mm)
<b>Custom</b>	Blank sizes, gauges on request

### THERMOFORMING PARAMETERS

<b>Mold Shrinkage</b>	0.5 - 0.7%
<b>Forming Temperature</b>	335 - 370 °F (168 - 188 °C)
<b>Typical Heater Settings (Top)</b>	30 - 50%
<b>Typical Heater Settings (Bottom)</b>	50 - 70%
<b>Drying</b>	Not required

9815M METALLIC

### DESIGN OPTIONS

<b>Colors</b>	Unlimited
<b>Textures</b>	Wide range available
<b>Effects</b>	Metallic
<b>Minimum</b>	500 lb

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