# Rigiwall® 4333W

HIGH IMPACT SHEET

# **CHARACTERISTICS**

- Impact resistance
- Damage resistant
- Low minimums
- Thermoformable

# **USES**

- Interior components, instrument housings
- Passenger service units (PSUs)
- Light housings, galley components
- Air ducting, tray tables, food tables

# 4 HGH IMPACT

BUILDING

RETAIL

# **PERFORMANCE DETAILS**

### **PROPERTIES**

PROFERILS			
Specific Gravity (ASTM D792)	1.37		
Tensile Strength (ASTM D638)	5,200 psi	36 MPa	
Flexural Strength (ASTM D790)	8,300 psi	57 MPa	
Flexural Modulus (ASTM D790)	290,000 psi	2,000 MPa	
Hardness Rockwell (ASTM D785)	106	106	
Izod Impact Notched (ASTM D256)	73 °F 10-15 ft-lb/ir	23 °C 534-801 J/m	
Heat Deflection Annealed (ASTM D648)	165 °F @264 psi	73.9 °C @1.82 MPa	
<b>Taber Abrasion Wt Loss CS17 Wheel</b> (ASTM D3389-15) 1 kg, 1000 cycles	0.073 mg/rev		
Thermal Expansion (ASTM D696)	5.0 x10 <sup>-5</sup> °F	9.0 x10 <sup>-5</sup> °C	
Dimensional Stability 5' x 320°F	13%	13%	
Dimensional Stability 24 hrs @ 158°F	1%	1%	
Dimensional Stability 7 days @ 158°F	1%	1%	
PRO BW (ASTM E96)	0.13 US per	0.13 US perms	
PRO B (ASTM E96)	0.08 US per	0.08 US perms	
Color change in L*a*b* units 24 hrs @ 158°F	0.04		
Color change in L*a*b* units 7 days @ 158°F	0.06		

<sup>\*</sup>Independent lab tests at 73°F (22.8°C) in dry conditions unless otherwise noted.

# **SHEET SIZES**

Lengths	to 120 in	3,048 mm	
Widths	to 60 in	1,524 mm	
Gauges		from 0.018 0.475 mm continuous rolls available	
Thickness	0.040 in	1.106 mm	
Custom Blank sizes, gauges on request			

FLAMMABILITY	Flame Spread	Smoke Developed
<b>@0.025</b> in max. (ASTM E84)	10	30
<b>@0.029</b> in max. (ASTM E84)	15	15
<b>@0.043</b> in max. (ASTM E84)	15	60
@0.064 in max. (ASTM E84)	15	200
Class 1-A requirements (ASTM E84)	<25	<450

# **DESIGN OPTIONS**

Colors Unlimited

**Textures** Wide range available

Minimum 2500 lb

