Boltaron® 9815 with a Pressed Texture

THERMOFORMABLE FAR-RATED SHEET FOR AIRCRAFT INTERIORS

CHARACTERISTICS

- Outstanding impact resistance
- Unique texture options, including carbon fiber, leather, and more
- Uniform high quality appearance
- Wall thickness integrity in deep draw forming
- Lot-to-lot texture and color consistency

PERFORMANCE DETAILS

FAR RATINGS

FAR 25.853(a)(i)	(Flammability) (Vertical burn, 60 sec) Pass
FAR 25.853(a)(ii)	(Flammability) (Vertical burn, 12 sec) Pass
FAR 25.853(d)(Part IV)	(OSU Heat Release) (Peak - HRR, kW/m² <65) (2 Min - HRR, kW min/m² <65)
FAR 25.853(d)(Part V)	(NBS Smoke) (Ds Max <200)

PROPERTIES

Specific Gravity (ASTM D792)	1.49	
Tensile Strength @ yield (ASTM D638)	5,500 psi	38 MPa
Flexural Strength (ASTM D790)	8,700 psi	60 MPa
Flexural Modulus @ yield (ASTM D790)	410,000 psi	2,827 MPa
Izod Impact Notched (ASTM D256)	73 °F 5.0 ft-lb/in	23 °C 265 J/m
Rockwell Hardness R-scale (ASTM D785)	107	
Heat Deflection Annealed (ASTM D648)	170 °F @264 psi	77 °C @1.8 MPa
Thermal Expansion (ASTM D696)	1.67 x 10 ⁻⁵ /°F	3 x 10 ⁻⁵ /°C

^{*} Independent lab tests. All tests at 73 °F (23 °C) in dry conditions unless otherwise noted.

SHEET SIZES

Lengths	99 or 122 in	2,514 or 3,099 mm
Widths	50 in	1,270 mm
Gauges	from 0.040 to 0.250 in	from 1.02 to 6.35 mm
Custom Blank sizes, gauges on request		

USES

- Instrument panel housings and air ducts
- Class dividers and bulkhead laminates
- Galley and lavatory components
- Bull noses, gap covers and moldings
- Passenger service units (PSUs)





DESIGN OPTIONS

Colors	Unlimited
Textures	Wide range available
Images	Impress Prints
Effects	Metallic or True Pearl
Minimum	500 lb



Attention: Avoid using cleaners containing quaternary ammonium compounds. In some cases, disinfectants containing quaternary ammonium compounds (QACs) could cause discoloration when left on at elevated temperatures and should be avoided for use on this grade of Boltaron material. For a full cleaning guide, visit www.boltaron.com/cleaning-and-disinfecting.

DISCLAIMER AND LIMITATION OF WARRANTY. All information contained herein is believed by SIMONA BOLTARON Inc. to be reliable. Typical properties are based on laboratory tests conducted on material samples in accordance with standard test methodology. SIMONA BOLTARON Inc. makes no express or implied warranty that its products will perform in accordance with the data in all conditions and circumstances. To determine suitability for use users must test adultability of the standard standard standard standard test. Automatical samples in WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. R12.723